

ANALYSIS CERTIFICATE

$Lot/Analysis/Analysis\ N^o\colon 201087$

Product:	GLYCOPYRROLATE
Lot:	201087
Expiry date:	18/06/2025
Reference:	Cumple PhEur10.2
Synonyms:	Glicopirronio bromuro.
Formula:	C19H28BrNO3
Molecular weight:	398.34 g/mol

Assay	Result	Specification	
Acidity or alkalinity	Conform	Test PhEur	=
Residual solvent: Methanol	<=1000 ppm	<= 1000 ppm	#
Appearance of solution	Conform	Clear and colorless	=
Residual solvent: Heptane	<=1000 ppm	<= 1000 ppm	#
Sulphated ashes	<= 0,1 %	<= 0,1%	=
Loss on drying (3h, 105°C)	0,04 %	<= 0,5 %	
Impurity N	<= 0,2 %	<= 0,2%	#
Related substances (HPLC)	Conform	Test PhEur	=
Assay	100,0%	99,0-101,0%	
Impurity E	<= 0,2 %	<= 0,2 %	=
Unspecified Impurities	<= 0,10 %	<= 0,10 %	=
Impurity I	<= 0,3 %	<= 0,3 %	=
Organoleptic properties	Conform	PhEur	
Residual solvent: Isopropanol	<=3000 ppm	<= 3000 ppm	#
Identification	Conform (A,B)	Test PhEur (A,B)	
Total impurities	<= 0,5 %	<= 0,5 %	=

Organoleptic characteristics: White or almost white crystalline powder. Freely soluble in water, soluble in

ethanol 96%, very slightly soluble in methylene chloride Conservation: In tightly closed containers. Protect from light.

Date of analysis: 22/09/2020

Judgement: APPROVED

Responsible: M. Mesa

Technical director: Montserrat Enrique Manufacturer: F01007 PCAS FINLAND OY

Manufacturer batch: 20009252

Product Name 1112000 GLICOPIRROLATO Capacity Batch 1 g 201087-D-1 M0022770 GLICOPIRROLATO g 201087

This certificate is not initialled as it is computer processed, it is validated with the originals available at Acofarma.

Original manufacturer's certificate available on request.

- (#) Parameter controlled by the manufacturer
- (=) UE certificate

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