



ANALYSIS CERTIFICATE

Lot/Analysis/Analysis N°: 222542

Product:	GLYCOPYRROLATE
Lot:	222542
Expiry date:	06/01/2027
Reference:	Cumple PhEur10.7
Synonyms:	Glicopirronio bromuro.
Formula:	C ₁₉ H ₂₈ BrNO ₃
Molecular weight:	398.34 g/mol

Assay	Result	Specification	
Identification	Conform (A,B)	Test PhEur (A,B)	
Organoleptic properties	Conform	PhEur	
Appearance of solution	Conform		
Acidity or alkalinity	Conform	Test PhEur	
Loss on drying (3h, 105°C)	0,04 %	<= 0,5 %	
Sulphated ashes	0,00 %	<= 0,1%	
Related substances (HPLC)	Conform	Test PhEur	
Impurity N	< 0,2 %	<= 0,2%	#
Assay	100,1 %	99,0-101,0%	
Impurity E	<= 0,05 %	<= 0,2 %	
Impurity I	<= 0,05 %	<= 0,3 %	
Unspecified Impurities	<= 0,05 %	<= 0,10 %	
Total impurities	<= 0,05 %	<= 0,5 %	
Residual solvent: Isopropanol	< 3000 ppm	<= 3000 ppm	#
Residual solvent: Heptane	<1000 ppm	<= 1000 ppm	#
Residual solvent: Methanol	<1000 ppm	<= 1000 ppm	#

Organoleptic characteristics: White or almost white crystalline powder. Freely soluble in water, soluble in ethanol 96%, very slightly soluble in methylene chloride

Conservation: In tightly closed containers. Protect from light.

Date of analysis: 30/05/2022

Judgement:
APPROVED

Responsible: M. Mesa

Technical director: Montserrat Enrique

Manufacturer: F01007 PCAS FINLAND OY

Manufacturer batch: 22000309

Product	Name	Capacity	Batch
1112000	GLICOPIRROLATO	1 g	222542-D-1

This certificate is not initialled as it is computer processed, it is validated with the originals available at Acofarma.
Original manufacturer's certificate available on request.

(#) Parameter controlled by the manufacturer
(=) UE certificate

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