



ANALYSIS CERTIFICATE

Lot/Analysis/Analysis N°: 225142

Product:	GLYCOPYRROLATE
Lot:	225142
Expiry date:	11/01/2027
Reference:	Cumple PhEur10.8
Synonyms:	Glicopirronio bromuro.
Formula:	C ₁₉ H ₂₈ BrNO ₃
Molecular weight:	398.34 g/mol

Assay	Result	Specification	
Identification	Conform (A,B)	Test PhEur (A,B)	
Organoleptic properties	Conform	PhEur	
Appearance of solution	Conform		=
Acidity or alkalinity	Conform	Test PhEur	=
Loss on drying (3h, 105°C)	0,08 %	<= 0,5 %	
Sulphated ashes	< 0,1 %	<= 0,1%	=
Related substances (HPLC)	Conform	Test PhEur	=
Impurity N	< 0,2 %	<= 0,2%	=
Assay	100,2 %	99,0-101,0%	
Impurity E	< 0,05 %	<= 0,2 %	=
Impurity I	< 0,05 %	<= 0,3 %	=
Unspecified Impurities	< 0,05 %	<= 0,10 %	=
Total impurities	< 0,05 %	<= 0,5 %	=
Residual solvent: Isopropanol	< 3000 ppm	<= 3000 ppm	#
Residual solvent: Heptane	< 1000 ppm	<= 1000 ppm	#
Residual solvent: Methanol	< 1000 ppm	<= 1000 ppm	#

Organoleptic characteristics: White or almost white crystalline powder. Freely soluble in water, soluble in ethanol 96%, very slightly soluble in methylene chloride

Conservation: In tightly closed containers. Protect from light.

Date of analysis: 17/10/2022

Judgement:
APPROVED

Responsible: C. Codina

Technical director: Montserrat Enrique

Manufacturer: F01007 PCAS FINLAND OY

Manufacturer batch: 22000617

Product	Name	Capacity	Batch
---------	------	----------	-------

1112000	GLICOPIRROLATO	1 g	225142-D-2
1370201	GLICOPIRROLATO (FLB) (INACTIVO)	1 g	225142-D-1

This certificate is not initialled as it is computer processed, it is validated with the originals available at Acofarma.

Original manufacturer's certificate available on request.

(#) Parameter controlled by the manufacturer

(=) UE certificate

ACOFARMA DISTRIBUCIÓN, S.A.

C/ Llobregat, 20 - 08223 Terrassa (Barcelona)

Tel./ 93-736.00.88

www.acofarma.com

Date of edition: 04/04/2026